

Presentation BOS Basel

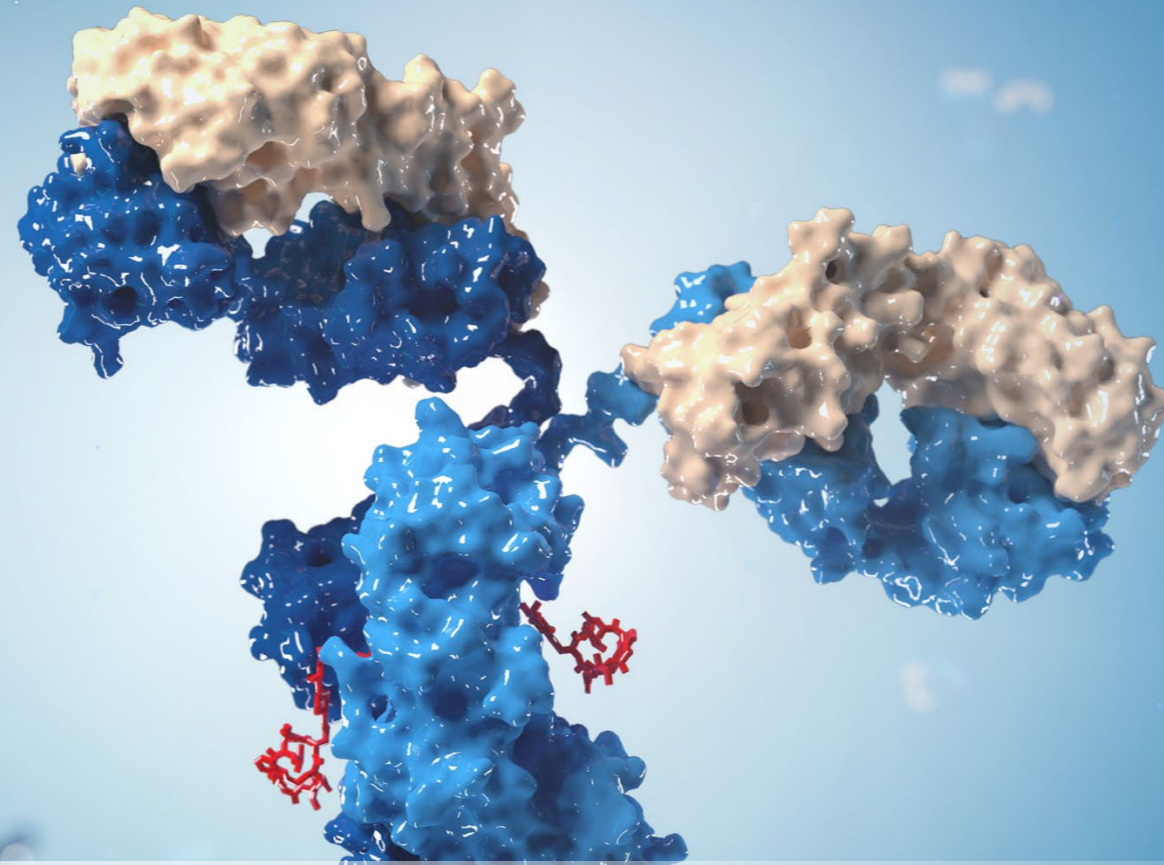
08 June 2022



Dr. Christian Lutz
Heidelberg Pharma



Dr. Thomas Schlatterer
CARBOGEN AMCIS



Discovery & Development of a New ADC

June 2022

Developing new options to address major challenges in cancer therapy

Our Company



WILEX AG becomes Heidelberg Pharma AG

Frankfurt Stock Exchange: WL6

Shares outstanding: 34.18 million

Market cap: ~€170 million

Headquarters: Ladenburg, Germany

100 employees (May 2022)

Our Mission



Improving efficacy

Overcoming resistance mechanisms

Killing dormant tumor cells

New options in cancer therapy

Our Approach



New mode of action in cancer therapy - Antibody Targeted Amanitin Conjugates (ATACs)

- Induction of apoptosis by inhibition of RNA Polymerase II
- Application of innovative payload harnessing ADC technology

Build proprietary ATAC pipeline

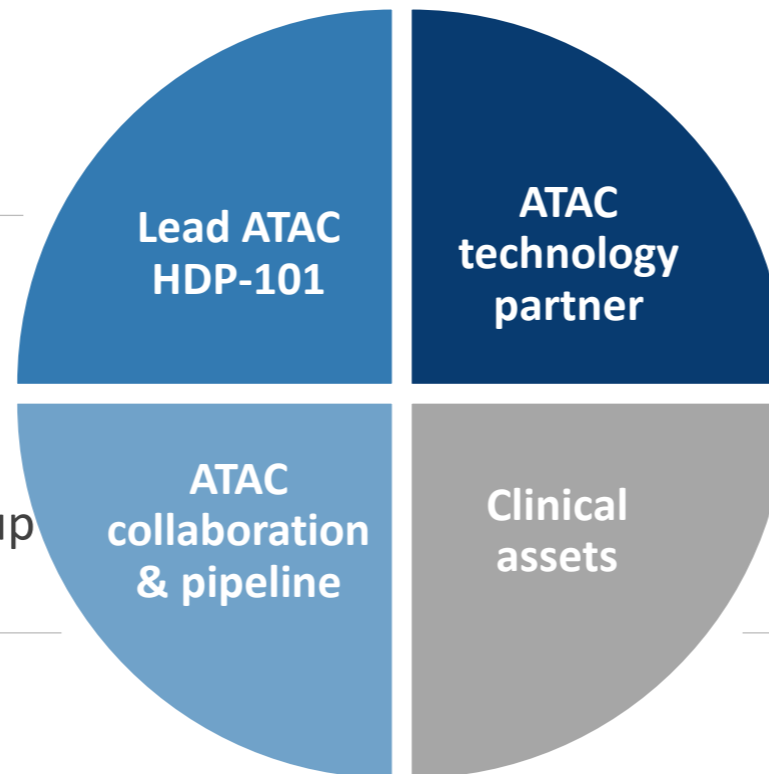
Sign technology licensing collaborations

Additional upside potential with partnered non-ATAC legacy clinical assets

Proprietary lead candidate HDP-101



ATAC cooperations & follow-up proprietary ATAC candidates

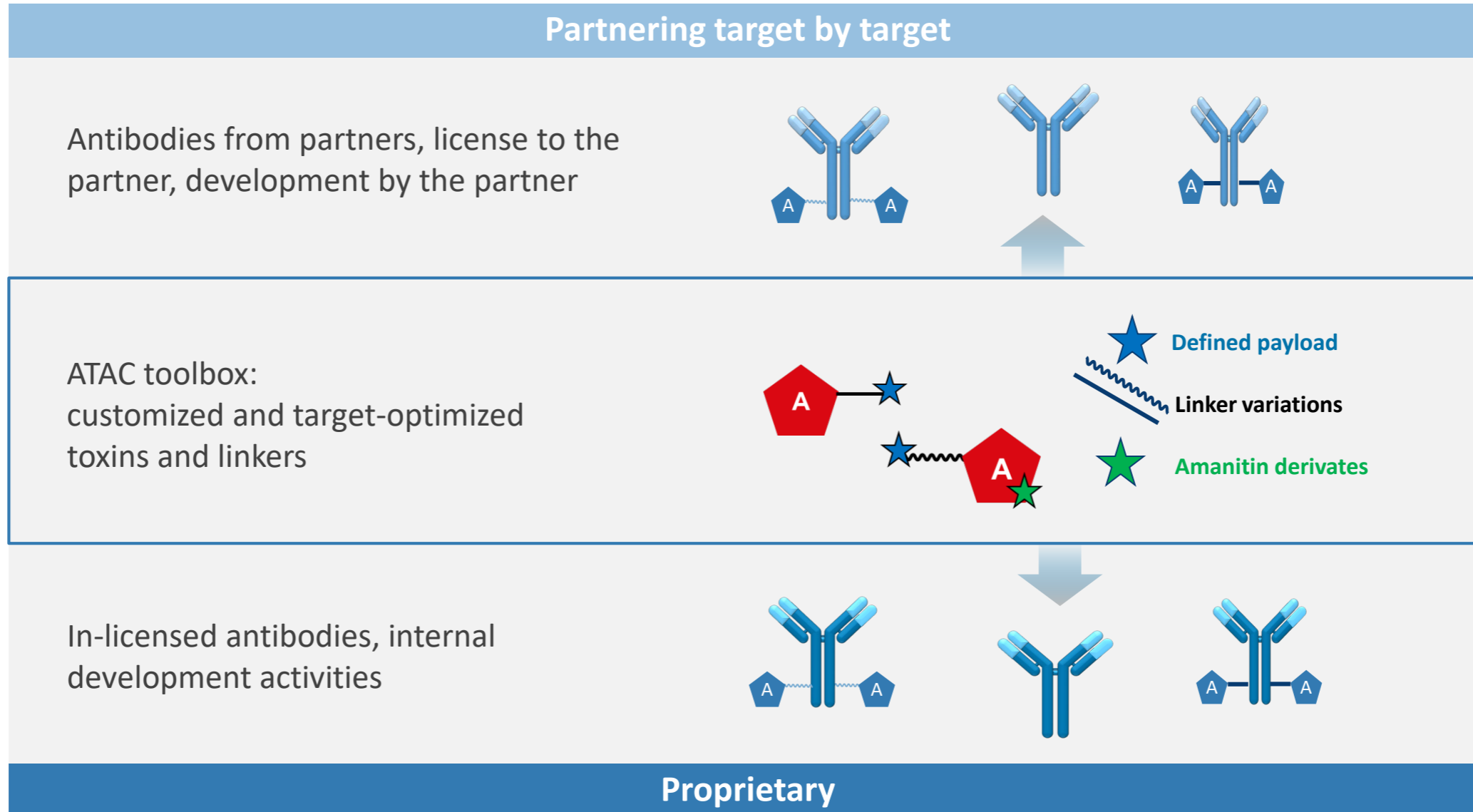


ATAC technology partnering with pharma and biotech

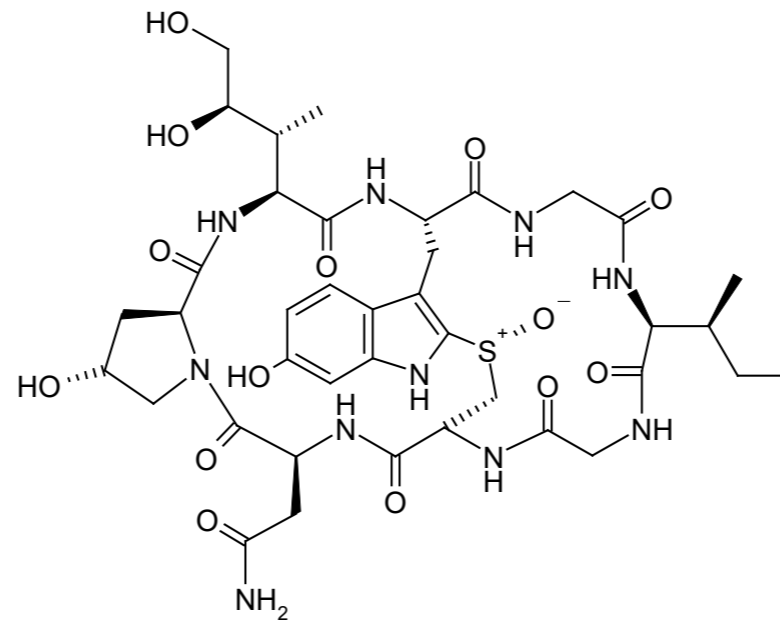


MESUPRON[®]
REDECTANE[®]
RENCAREX[®]

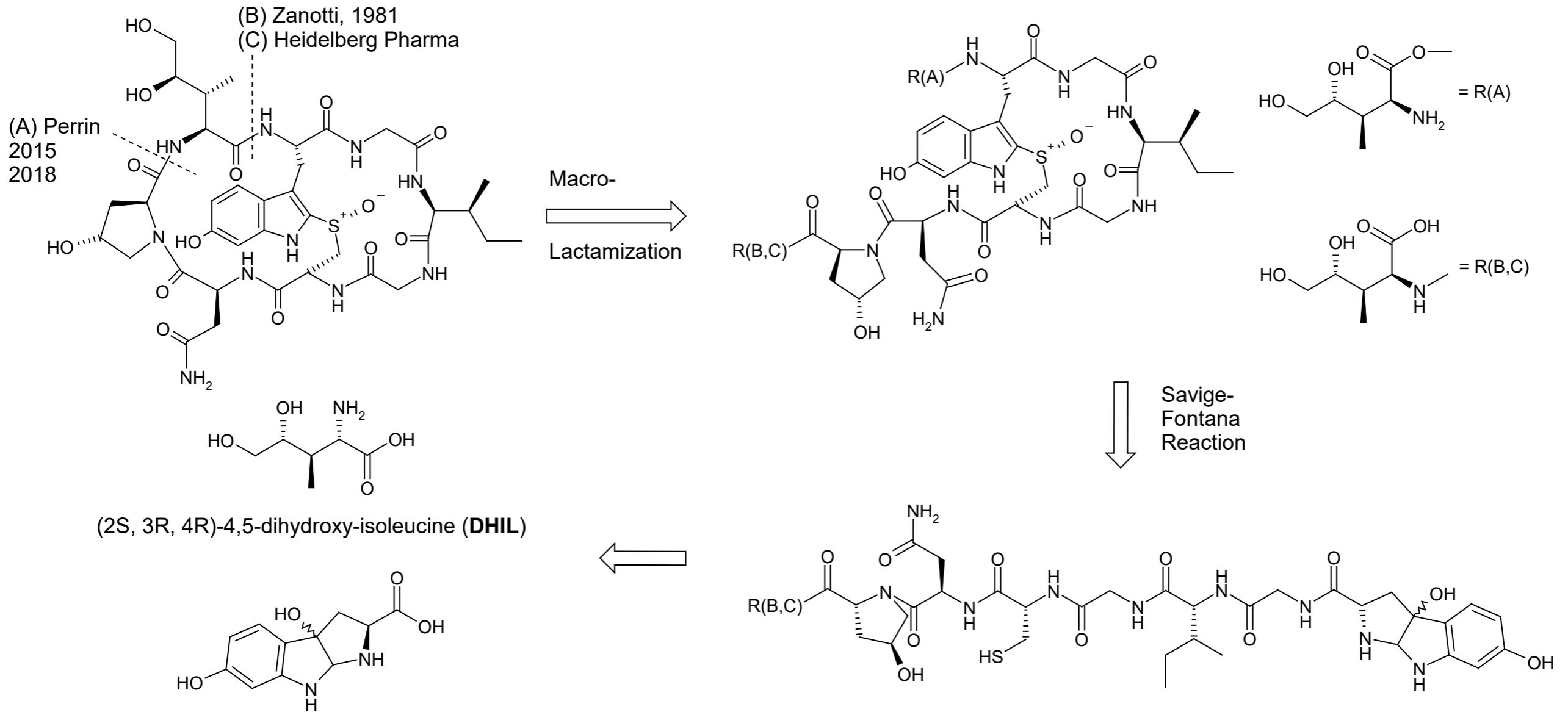
WILEX AG



- Systematically studied since 1941
- Structurally resolved in 1977 (beta-Amanitin)
- Synthesis and SAR with Ile as DHIL surrogate since 1981 (Zanotti)
- Total synthesis by Prof. Perrin, Prof. Süßmuth groups and Heidelberg Pharma

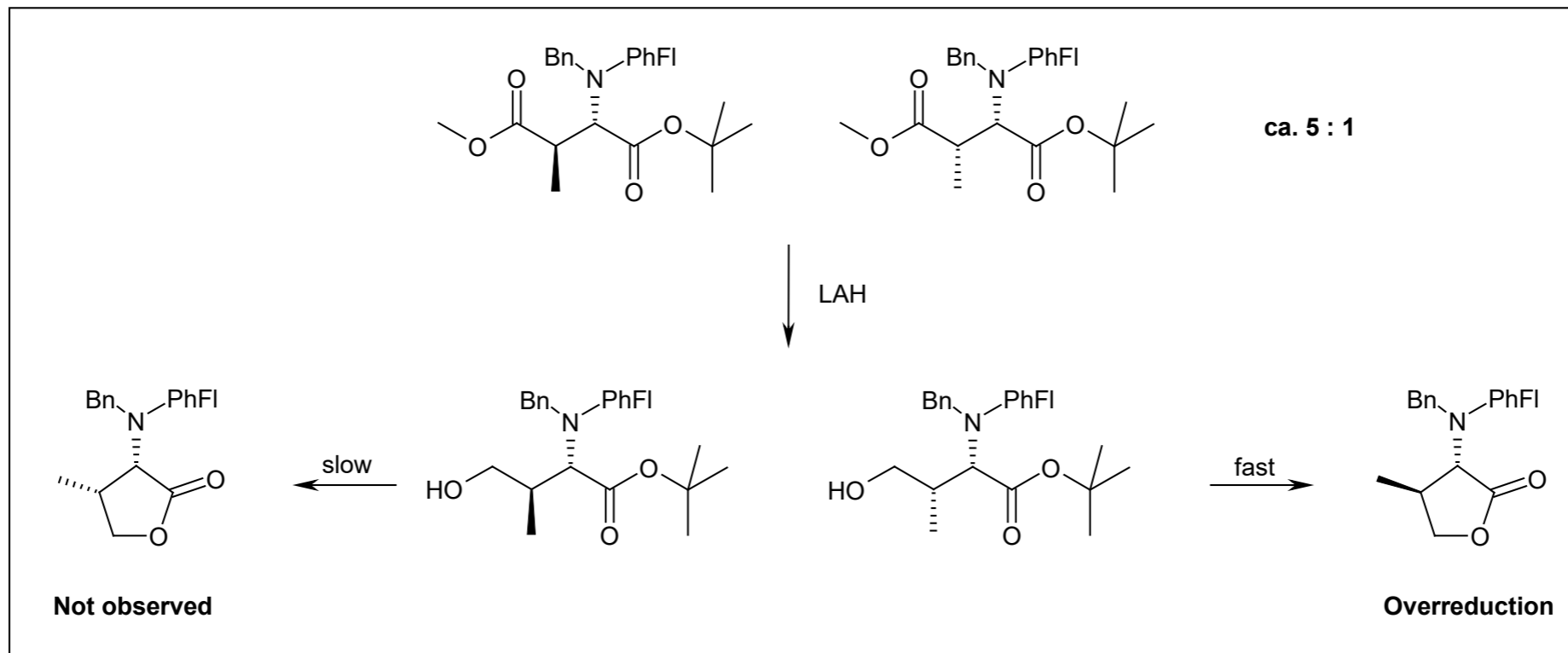
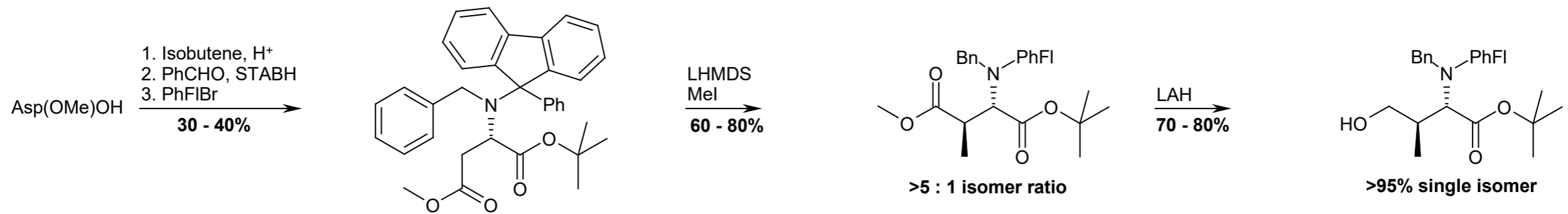


α -Amanitin Retrosynthesis

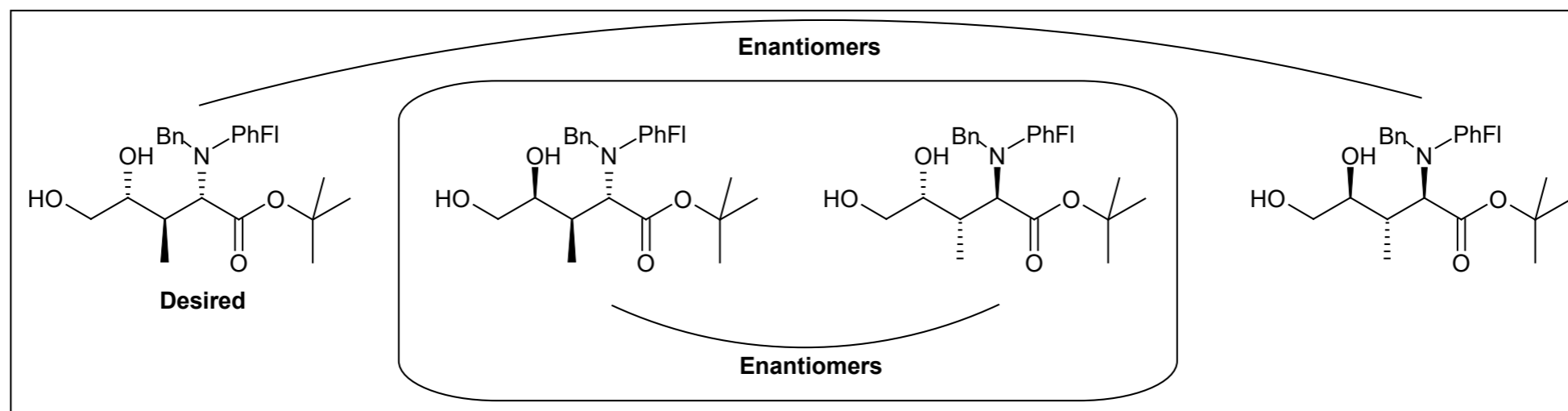
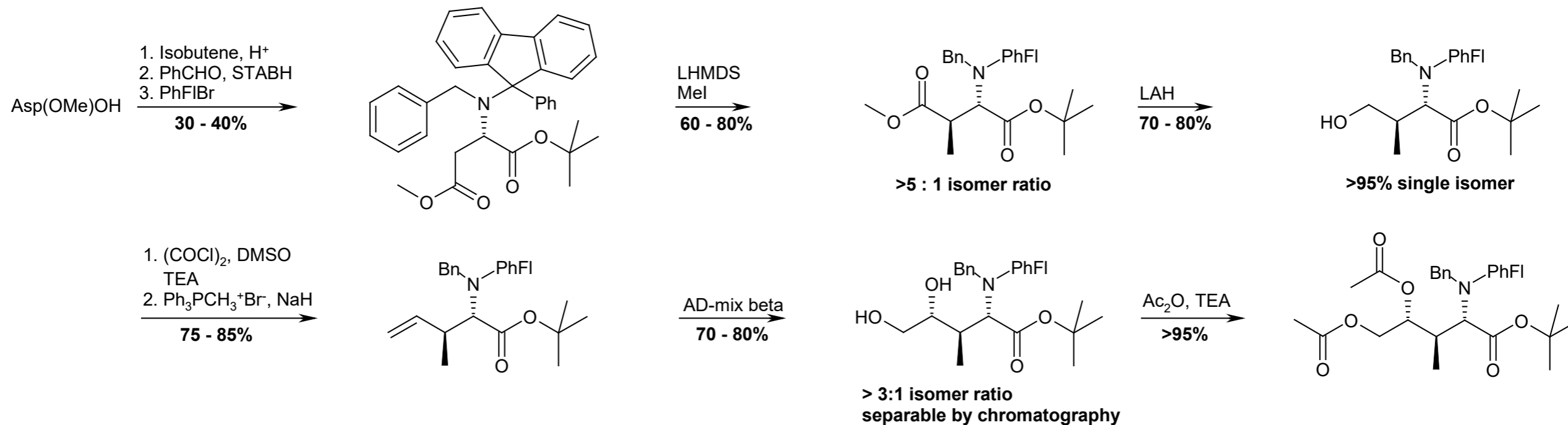


3-hydroxyhexahydropyrrolo[2,3-b]indole-2-carboxyl (**Hpi**)

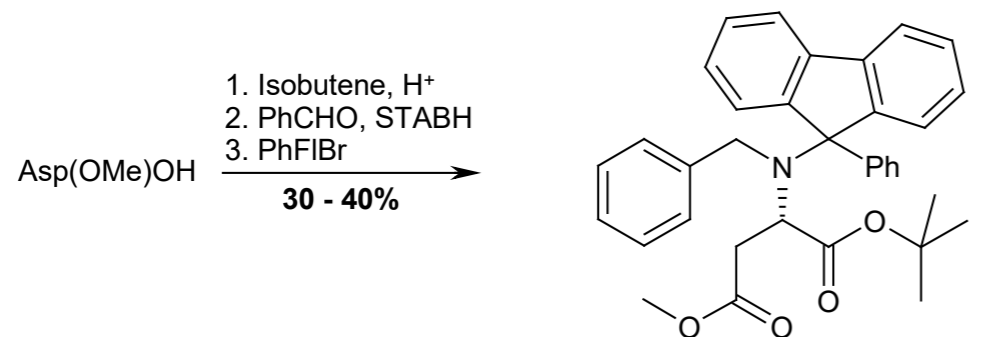
Dihydroxysoleucine Synthesis



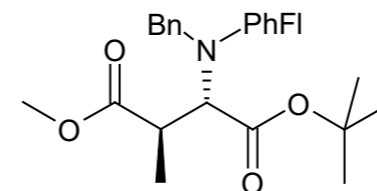
Dihydroxysoleucine Synthesis



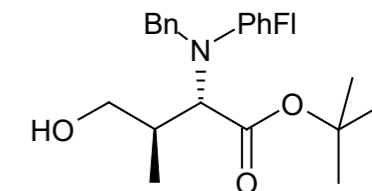
Dihydroxysoleucine Synthesis



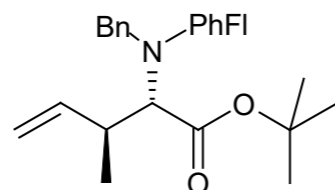
LHMDS
MeI
60 - 80%



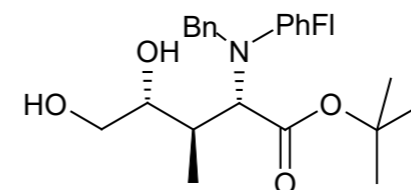
LAH
70 - 80%



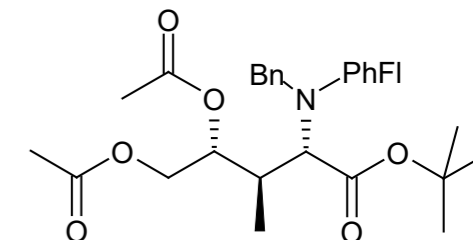
$\xrightarrow{\substack{1. (\text{COCl})_2, \text{ DMSO} \\ \text{TEA} \\ 2. \text{ Ph}_3\text{PCH}_3^+\text{Br}^-, \text{ NaH}}} \text{Intermediate 4}$
75 - 85%



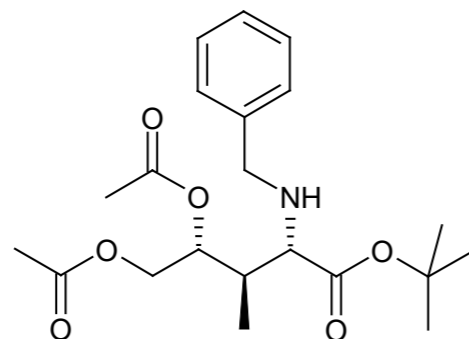
AD-mix beta
70 - 80%



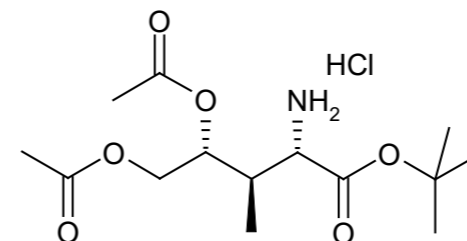
Ac₂O, TEA
>95%



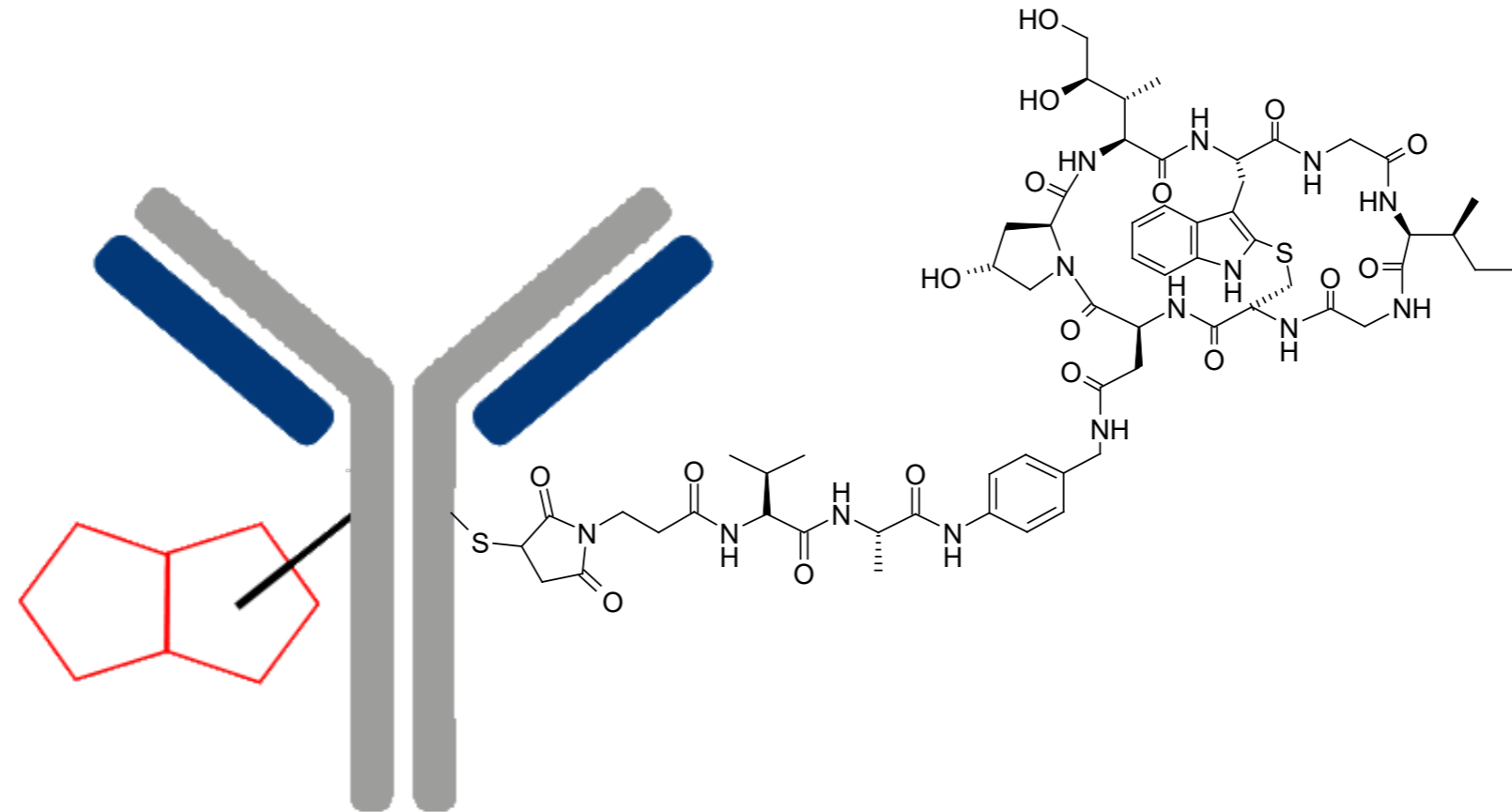
TFA
90%

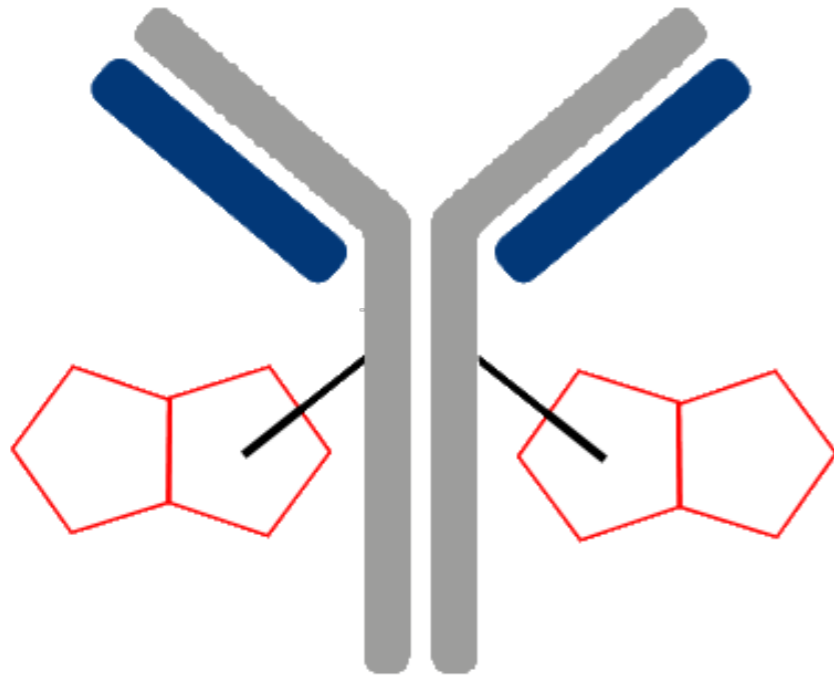


H₂/Pd(OH)₂/C
HCl in EtOH
>90%

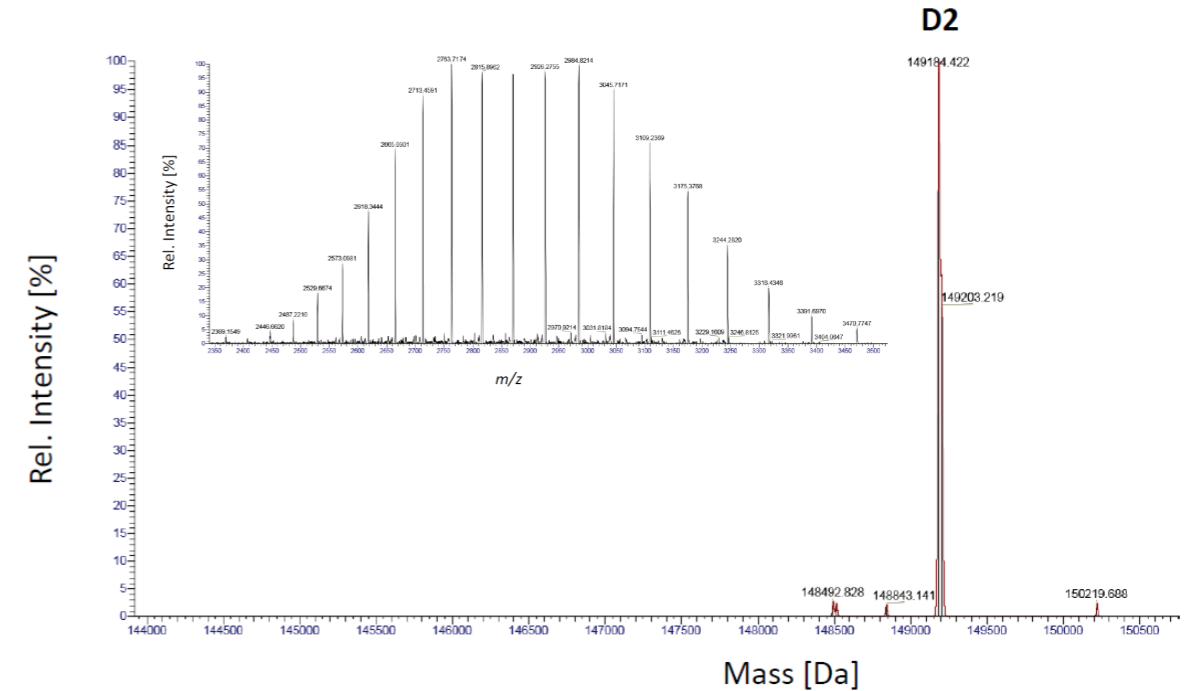


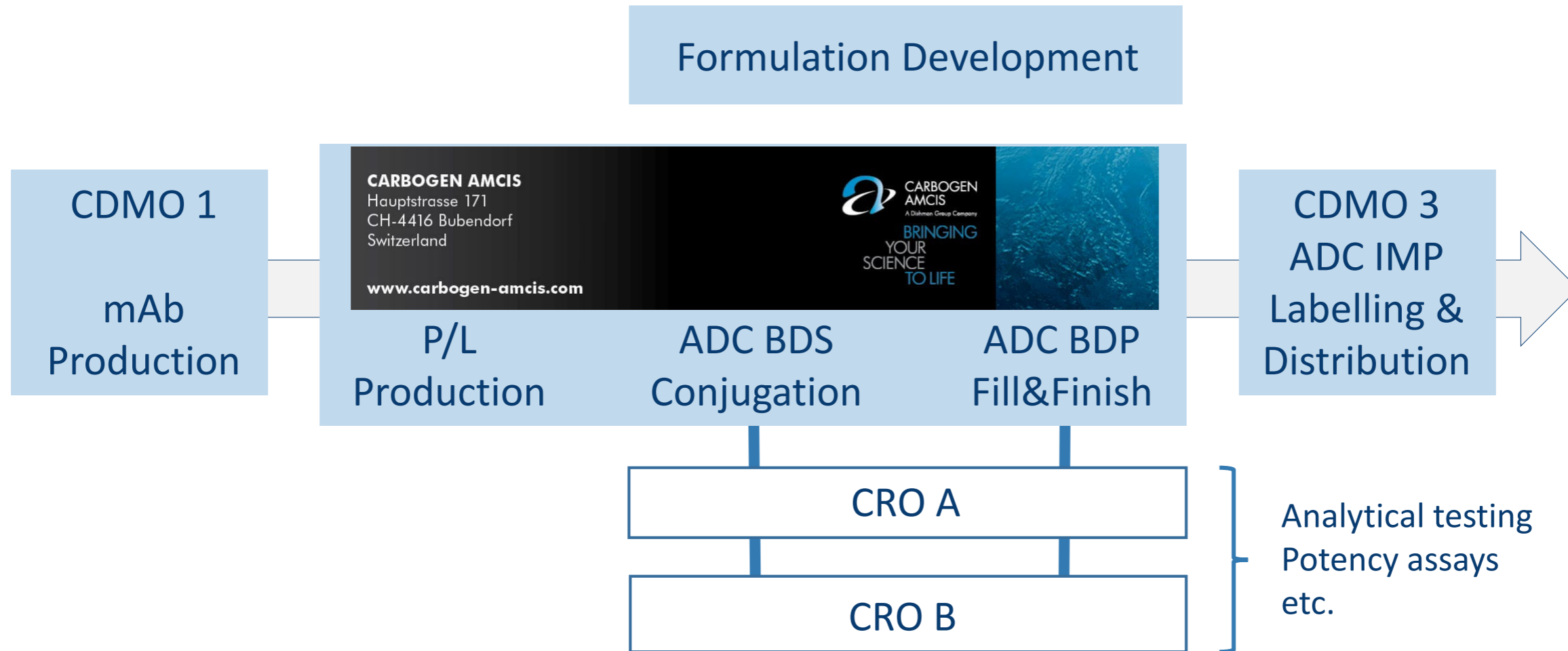
> 400g produced





- Site-specific maleimid conjugation
- DAR 2
- Lysin, interchain and others available





A glowing blue Earth with a bright sun rising over the horizon, creating a lens flare effect.

BRINGING
YOUR
SCIENCE
TO LIFE

CARBOGEN AMCIS Company Overview

CARBOGEN AMCIS Key Facts

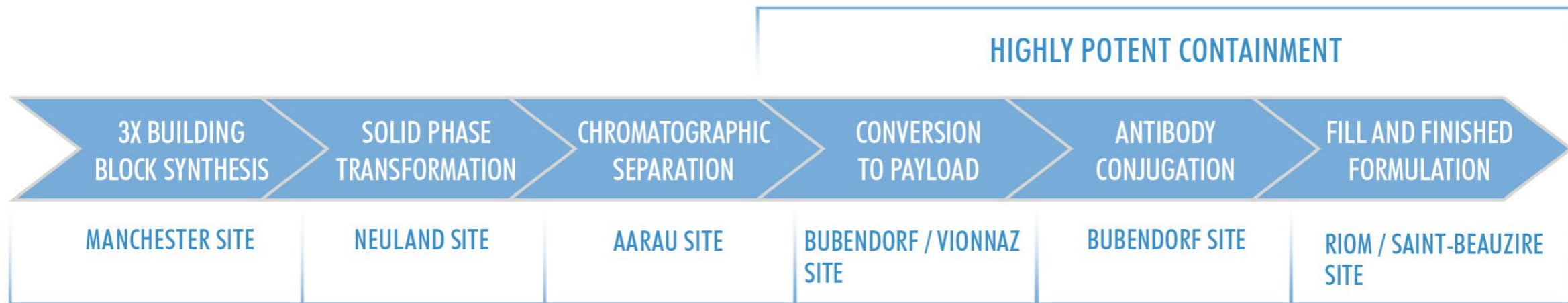
- Over 30 years experience
- Global presence – manufacturing sites
 - 4 x Switzerland
 - 1 x United Kingdom
 - 2 x France
 - 1 x The Netherlands
 - 1 x China
- Over 250 chemists, with > 40% Ph.D.
- More than 150 complex projects per annum
- 32 commercial products (customer's IP)
- More than 40% are HiPo projects
- Highly successful audit history



Our Locations Global & BOS booth 18



Mastering the Supply Chain – HDP101



Mastering the Supply Chain – Step by Step

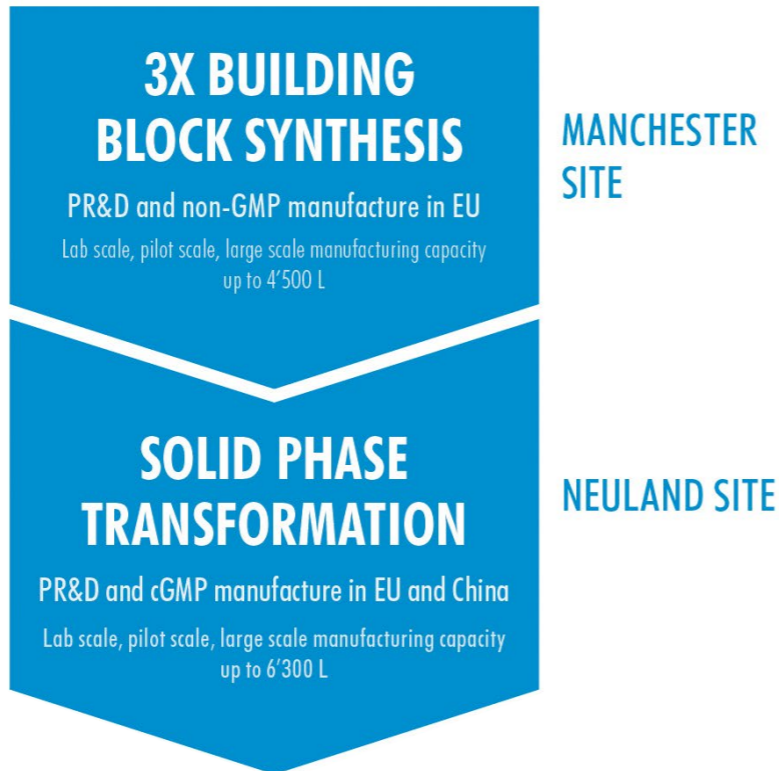
3X BUILDING BLOCK SYNTHESIS

PR&D and non-GMP manufacture in EU
Lab scale, pilot scale, large scale manufacturing capacity
up to 4'500 L

MANCHESTER
SITE

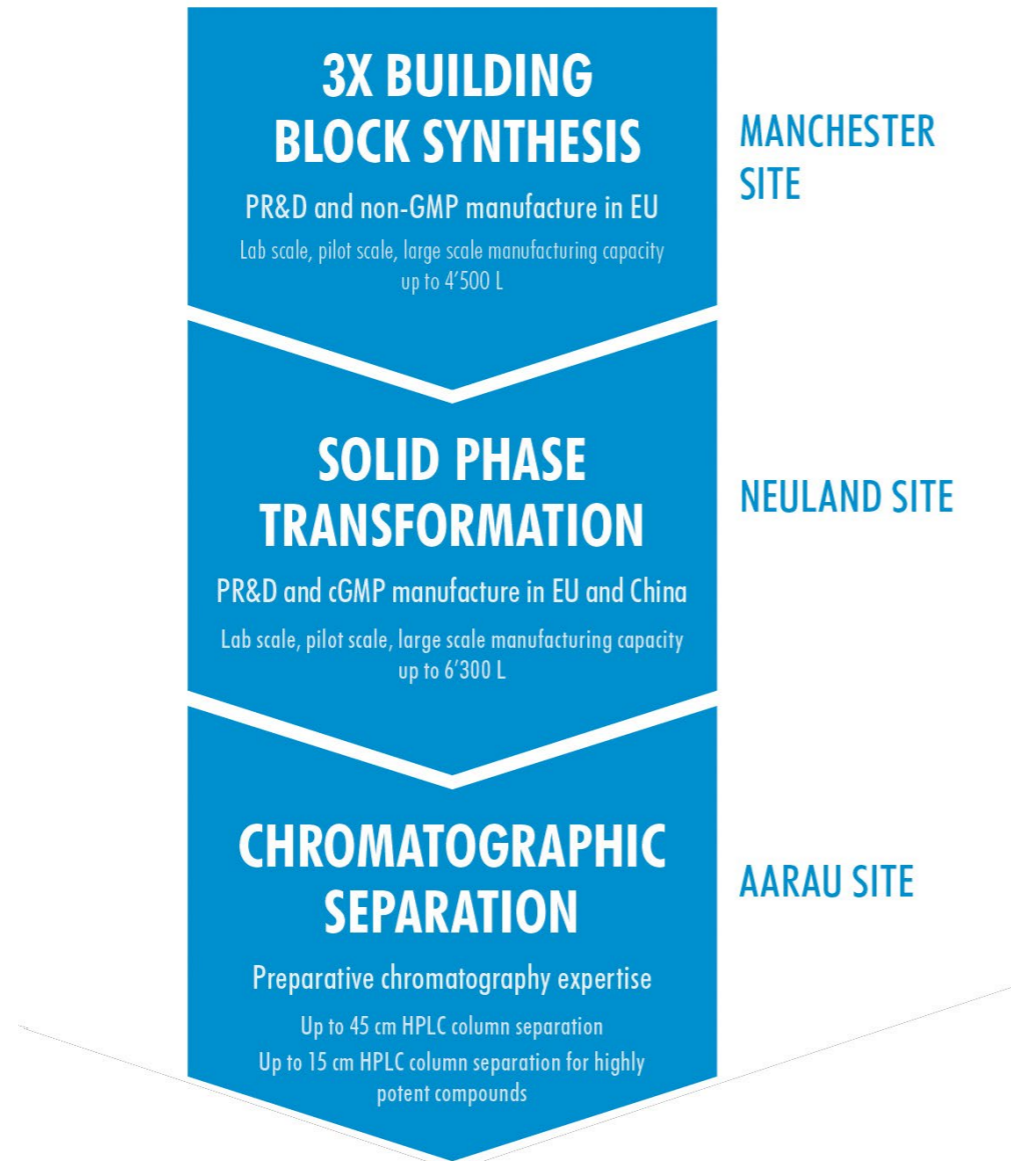
- 10 Production vessels, 85 to 4500 L
- Cryogenic reactors 250 L & 3000 L
- High temperature reactor 400 L
- Pressure reactors (3 bar, 250 L & 3000 L)
- Temperature range: -100°C to +160°C
- 100 kg silica gel chromatography column
- **Biotage (40 kg silica)**
- **Photoreactors**
- ISO22716 Cosmetics GMP Standard

Mastering the Supply Chain – Step by Step



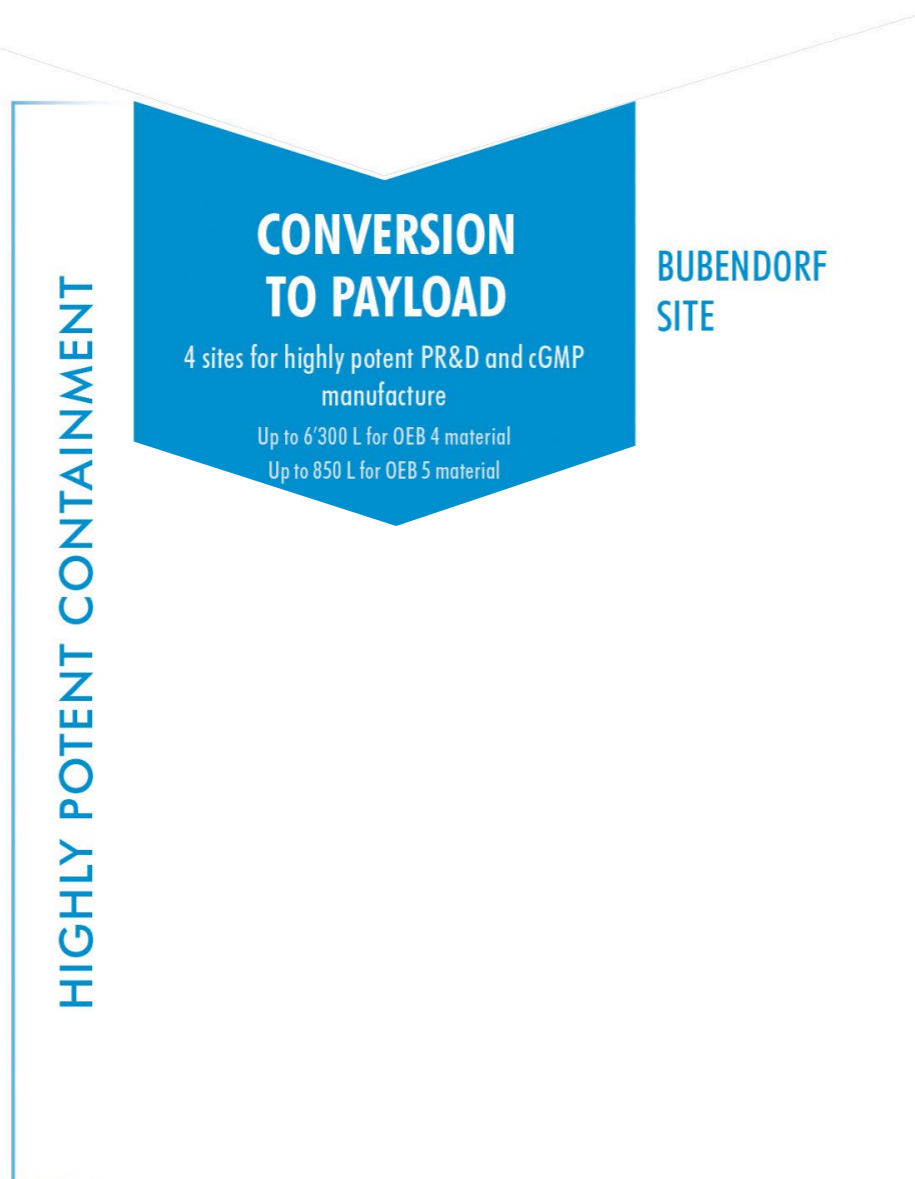
- Process development up to category 3
- Crystallization development (particle size control, polymorphism etc.)
- Hydrogenation development
- Pilot plant manufacturing up to category 3
- Commercial manufacturing of niche products up to 640 L & Chromatography up to 15 cm and Biotage
- In-house stability chambers
- **Solidphase synthesis for ADC drug linker**

Mastering the Supply Chain – Step by Step



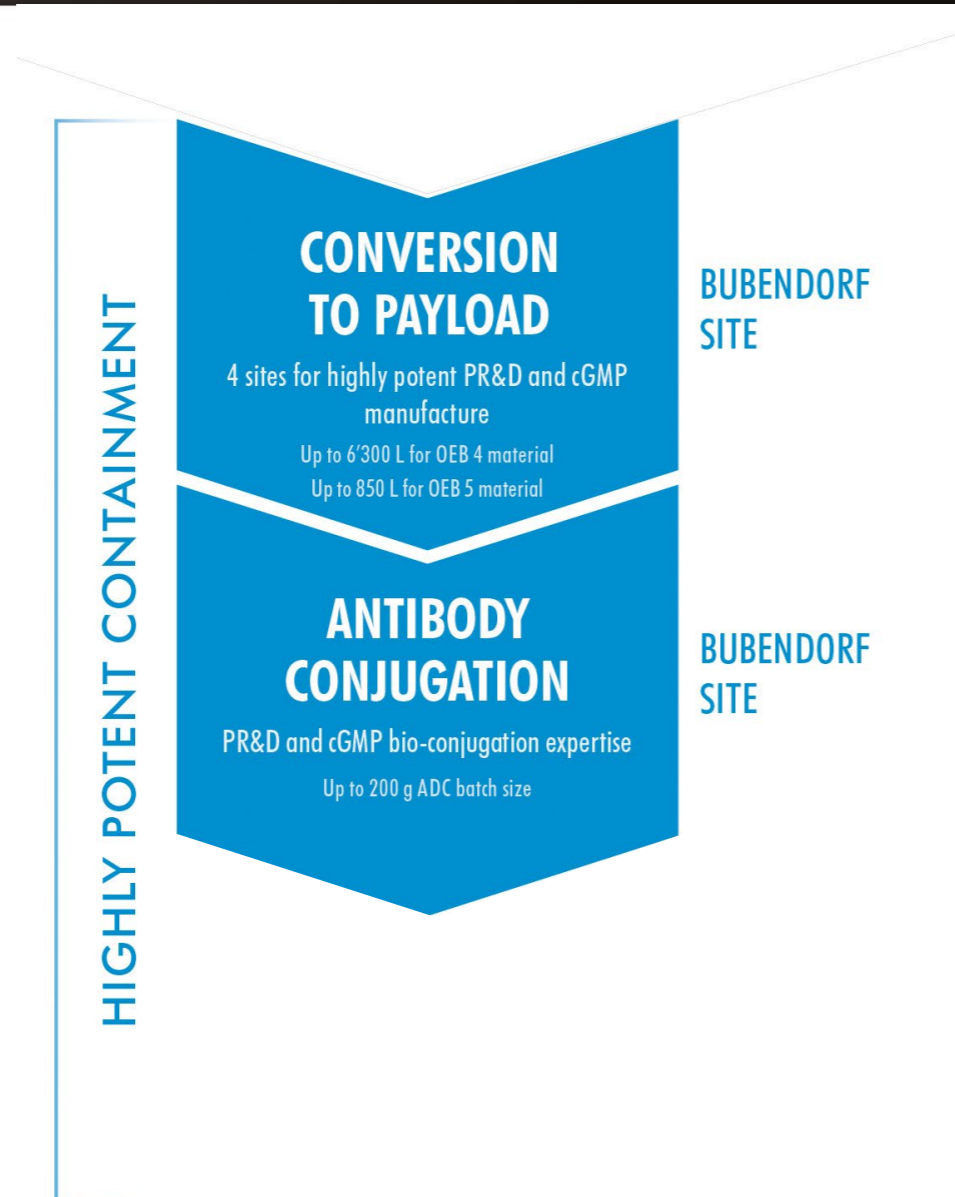
- Process development up to category 2
- **cGMP chromatography up to ID 20 cm** including NF/TFF for concentration
- SMB purification
- Scale-up to pilot plant scale & commercial manufacturing of niche products up to 640 L
- Safety evaluations of critical reactions
- Particle size engineering by wet-milling

Mastering the Supply Chain – Step by Step



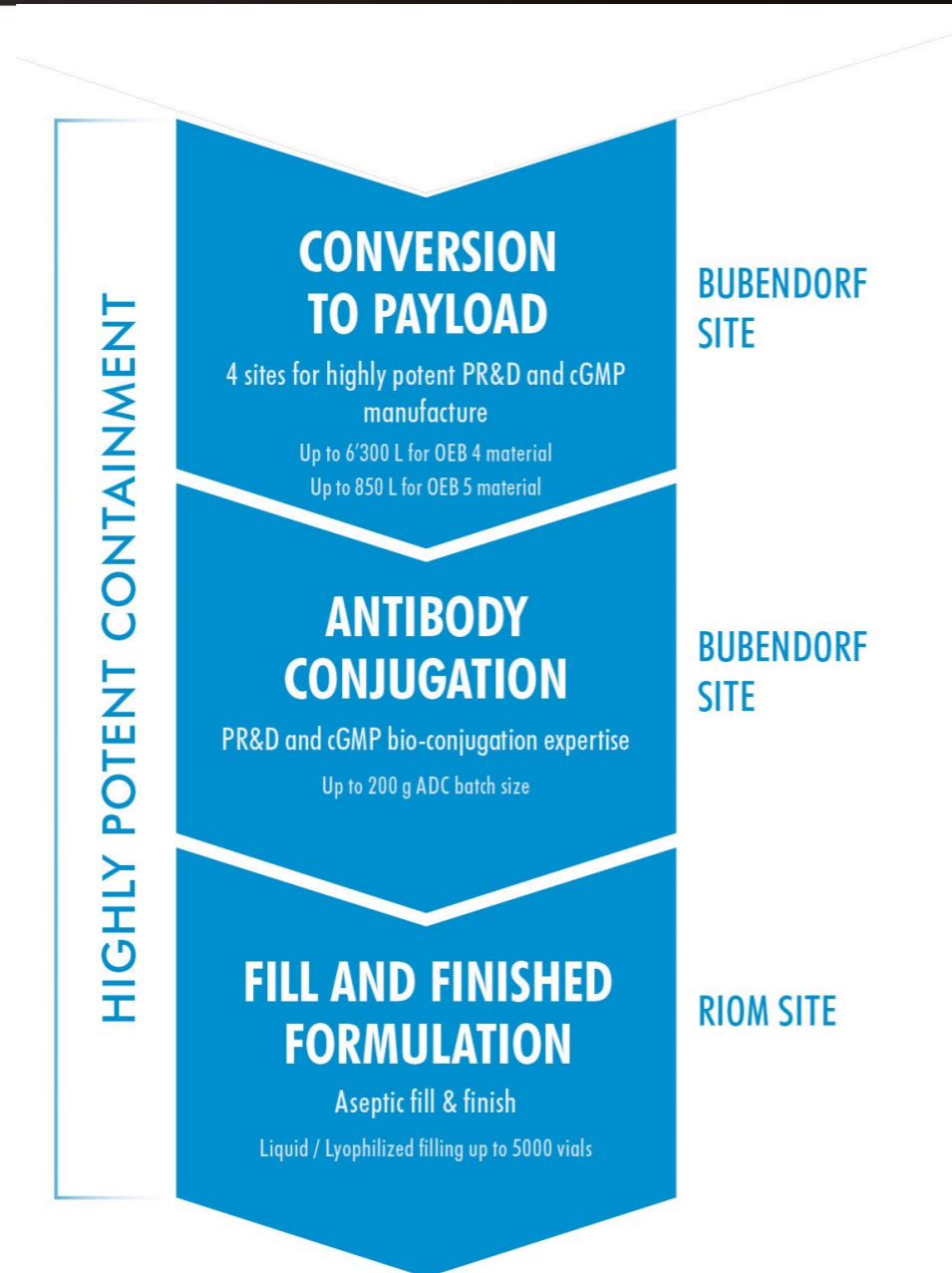
- Process development up to category 4+
- Safety evaluations of critical reactions up to category 4+
- Small scale cGMP manufacturing of Highly Potent APIs & intermediates Pilot plant manufacturing up to category 4+ up to 250 L
- **cGMP chromatography up to ID 45 cm, Highly Potent APIs up to ID 15 cm**
- Commercial manufacturing of niche products up to 2500 L
- NF/TFF available for downstream processing

Mastering the Supply Chain – Step by Step



- Preconjugation modification of biological molecules
- cGMP process development and manufacture of warheads and linkers
- OEL < 10 ng/m³ 8h-TWA
- Conjugation of mAb/biologics to small molecules and polymers
- Cysteine/Lysine/ Conjugation
- Enzyme & Protein Mediated Conjugation
- Solution Phase & Solid Phase Conjugation
- Capacity up to 20 l volume (aqueous systems)
- Chromatography
- Tangential Flow Filtration (TFF)
- Formulation Screening: Avacta Optim 2
- Purification capabilities

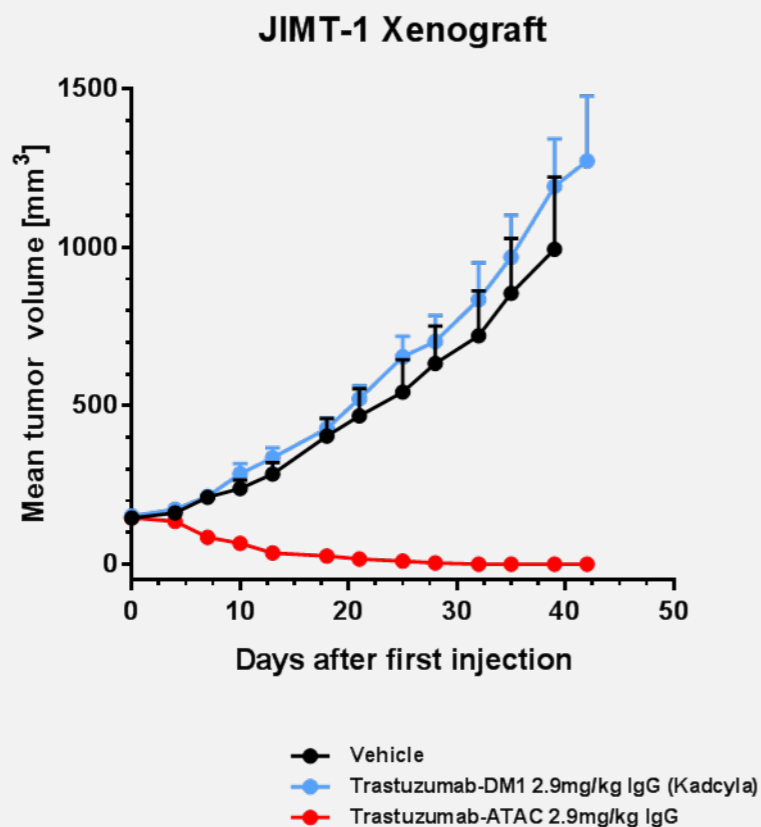
Mastering the Supply Chain – Step by Step



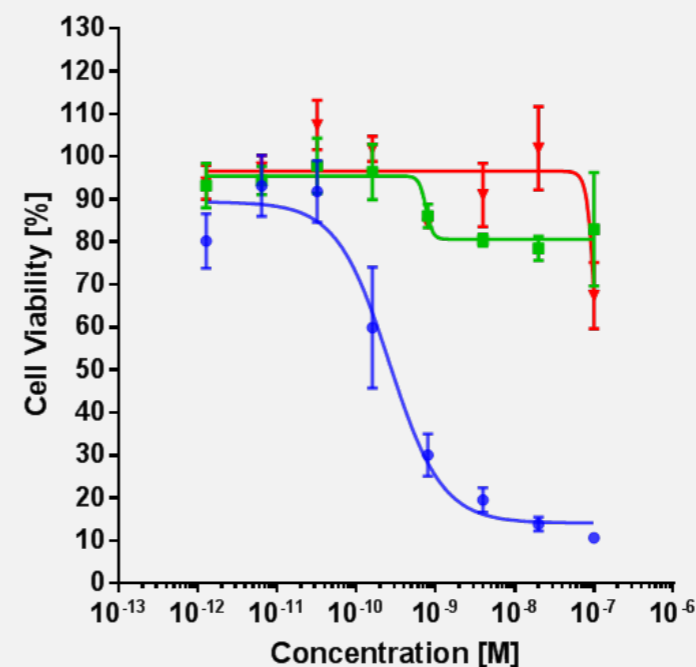
- Line 1: Liquid and lyophilized forms – Vials only
- Line 2: Liquid only – Vials, Prefilled Syringes and Cartridges
- Technology: Skan (isolators), Bausch + Ströbel (filling lines), HOF (lyophiliser)
- Filling line: up to 3,600 units per hour
- Lyophilizer: starting with 30,000 units – max batch size up to 45,000 units over 2 shifts
- Packaging format : Vials from 2R to 100R & Prefilled syringes from 1 to 10ml
- Special features:
 - HiPo API (incl. Toxins)
 - Aseptic formulation
 - Viscous products
 - Low temperature
 - Inert atmosphere

Therapeutic Advantages of ATACs: Effective on Dormant Cells, Breaking through Drug Resistance and Relapse

ATACs are active in resistant or difficult-to-treat tumors

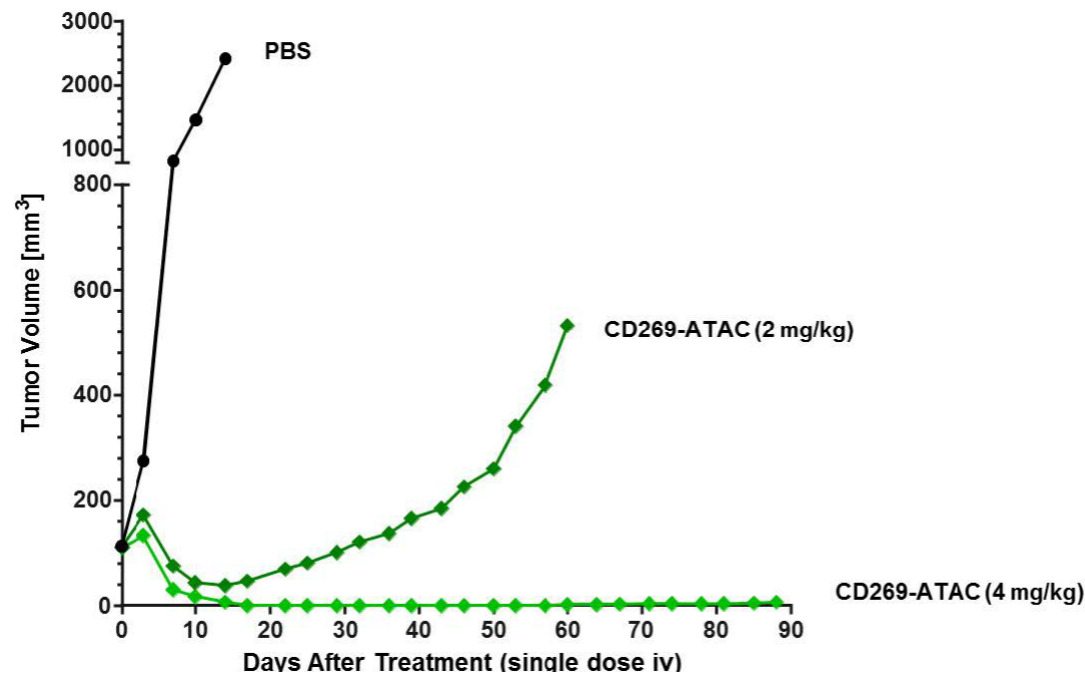


ATACs are highly potent on true, non-dividing embryonic stem cells



	ATAC	IC50 (nM)
●	Anti-EpCam Amanitin ADC	0.26
■	Anti-EpCam DM1 ADC	Not detectable
▲	Anti-EpCam MMAE ADC	Not detectable

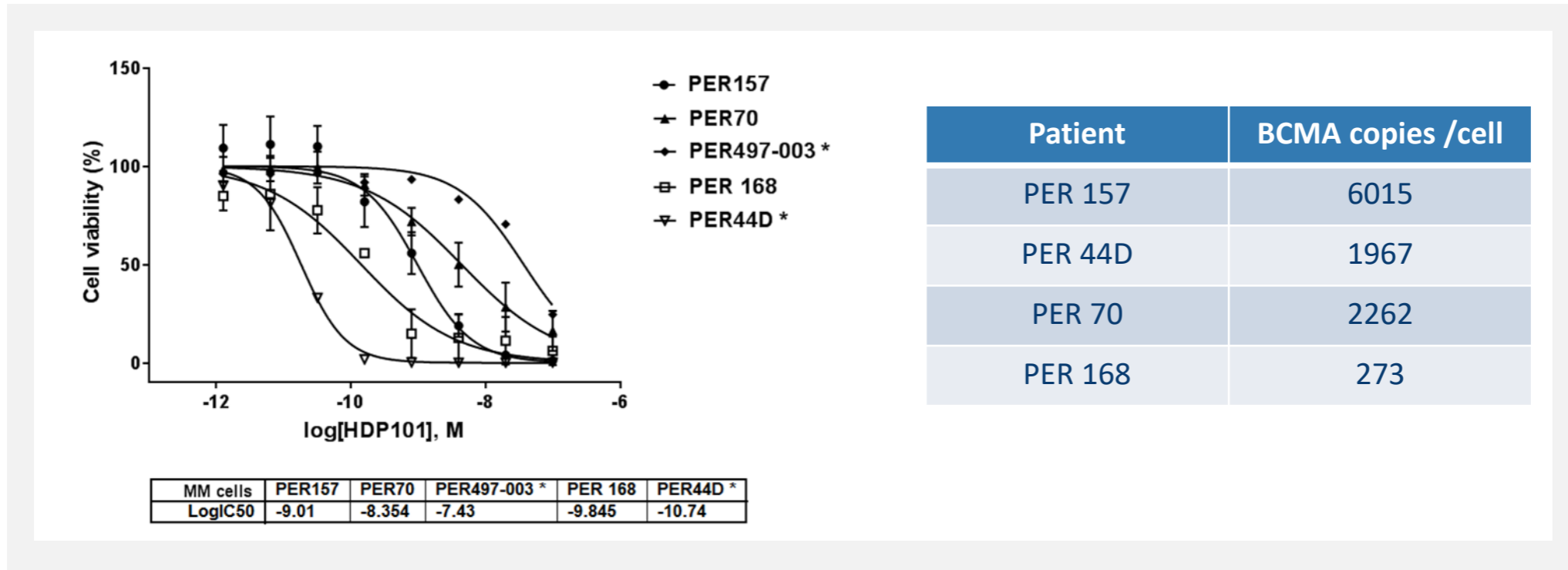
Complete tumor remission in a subcutaneous multiple myeloma mouse model



- Subcutaneous NCI-H929 murine xenograft model for multiple myeloma
- Animals were treated with a placebo (PBS) or a single dose of HDP-101
- Very good safety & tolerability profile after multiple dosing in various species
- No liver toxicity seen

At 4 mg/kg a complete remission was achieved for 3 months

Efficacy of HDP-101 on primary cells isolated from Multiple Myeloma patients even on low BCMA expressing cells



- Primary CD138+ cells were isolated from MM patient bone marrow biopsies
- Correlative assessments (Analysis of relative BCMA expression in a large cohort of MM patients)
- Cooperation with M.Raab DKFZ (German Cancer Research Center), Heidelberg

- Successful establishment of a fully synthetic route to Amanitin payloads
- Establishment of a secure and reliable supply chain based in Europe
- 3 Different Amanitin payloads are available for partnering
 - α -Amanitin, β -Amanitin or Amanin based
 - Stable or enzymatically cleavable linkers
 - Different Amanitin attachment sites
- Site-specific antibody conjugation established
- Lyophilizate for parenteral application
- HDP-101 is in clinical phase I development (multiple myeloma)

Thank you!



Dr. Christian Lutz
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